

Work Order ID 63440

Tuesday, November 02, 2010 8:22:22 AM



Page 1

Item ID: D3876-5

Accept



Setup Start



Revision ID:

Item Name: Protector - LH Wall

Stop



Start Date: 11/2/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

10-11-02

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3876 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2- Deburr if necessary								
	<i>SB 01/11/03</i>								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

B10-11-7

(2)

(2)

B10-11-7

(72)

8101/102

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Page 2

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Item ID: D3876-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Protector - LH Wall

Start Date: 11/2/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

PPP63413

0.00

Packaging

 10/11/03 (2)

140

QC21- Final Inspection - Work Order Release

0.00


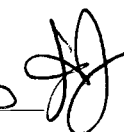


QC

Memo

0.00

Quality Control

 10/11/03 
ME
10-11-3

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Picklist Print

Tuesday, November 02, 2010 8:22:26 AM

Page 1

Work Order ID: 63440



Parent Item: D3876-5



Parent Item Name: Protector - LH Vial

Start Date: 11/2/2010

Required Date: 11/9/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,027.303	12.04	25.34737			
GE PLASTICS LEXAN SHEET													

B10-11-2

Location

Loc Qty

Loc Code

MAT

1027.3038

115261

1027.3038

115261

2

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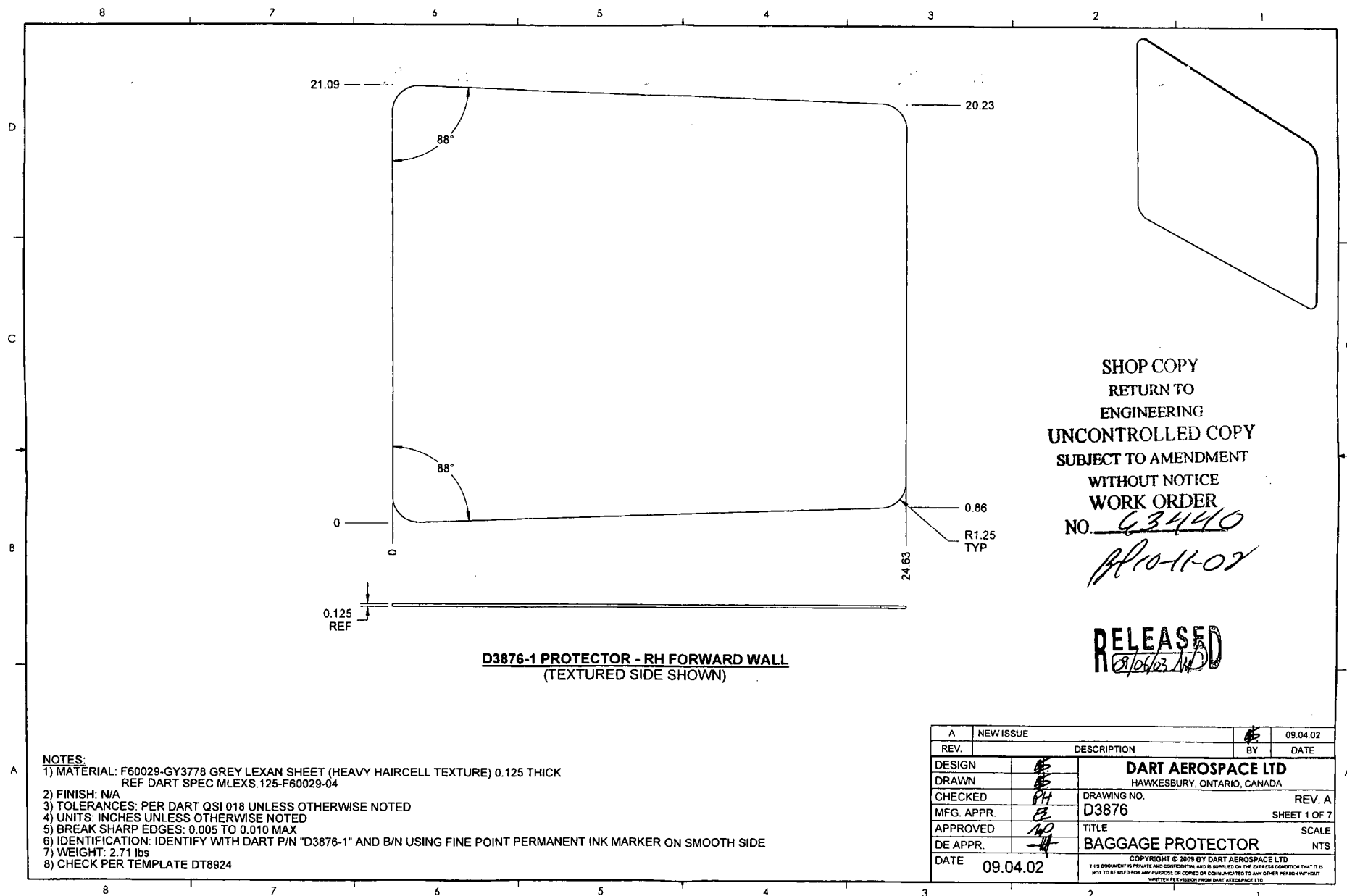
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Dart Aerospace Ltd

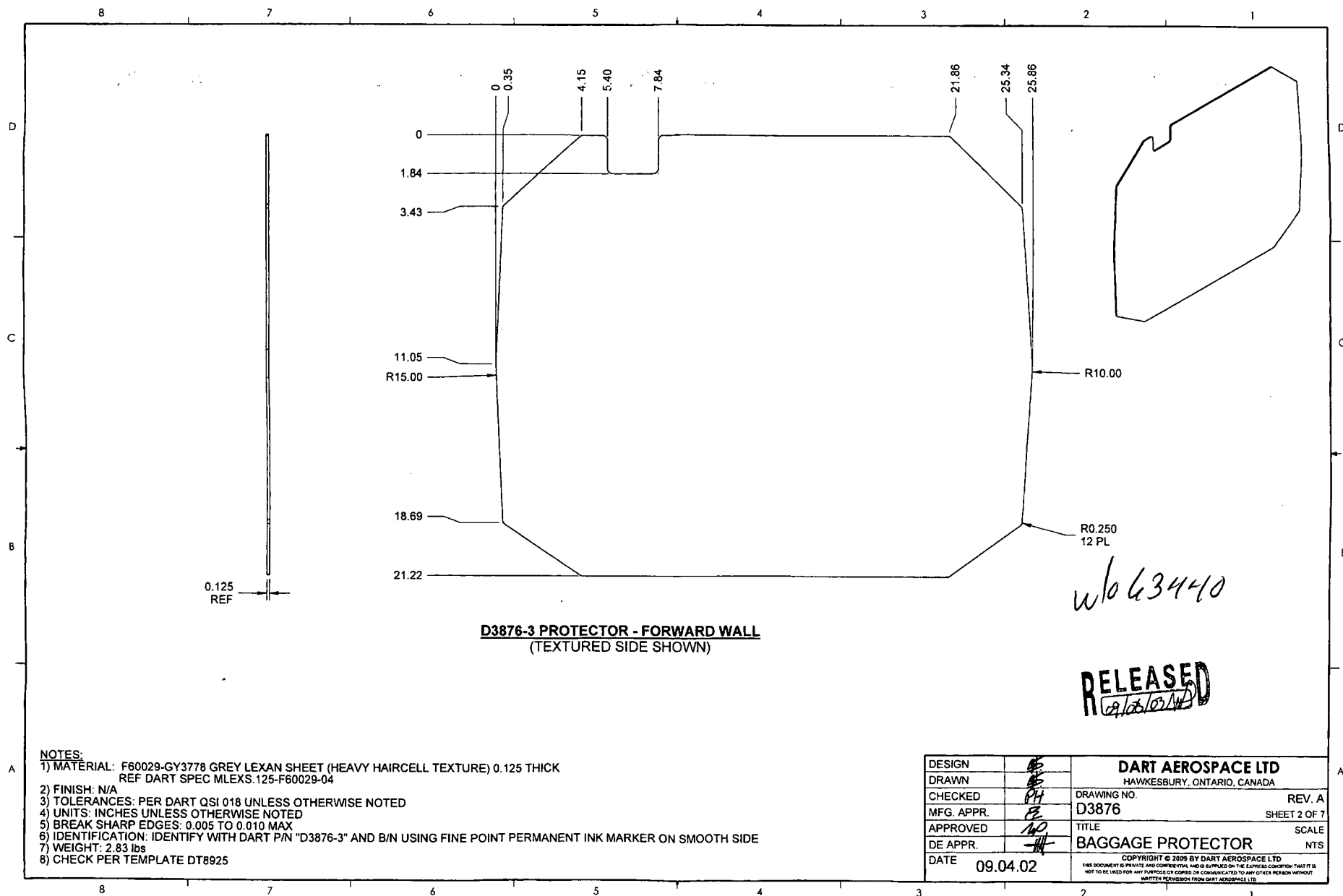
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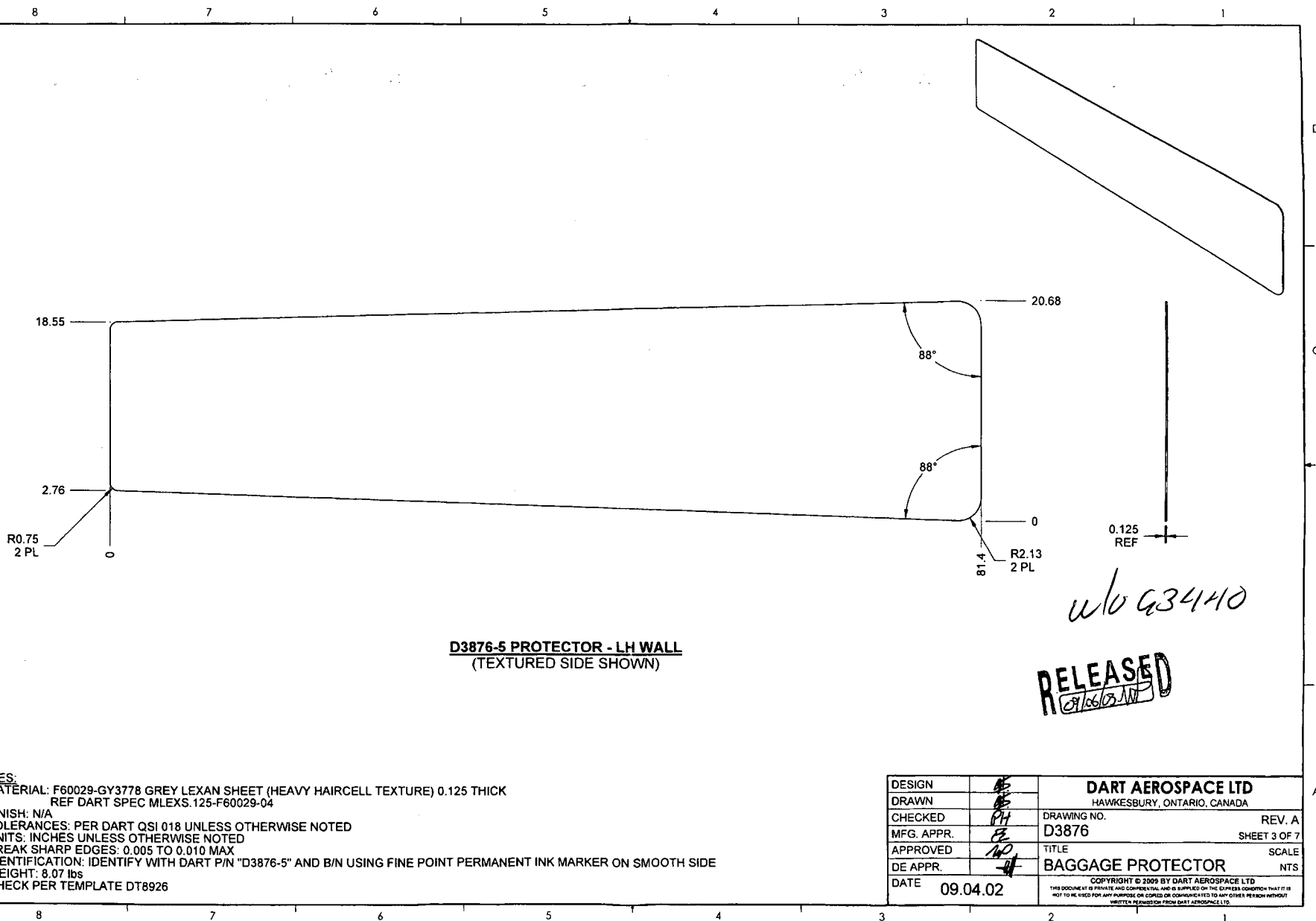
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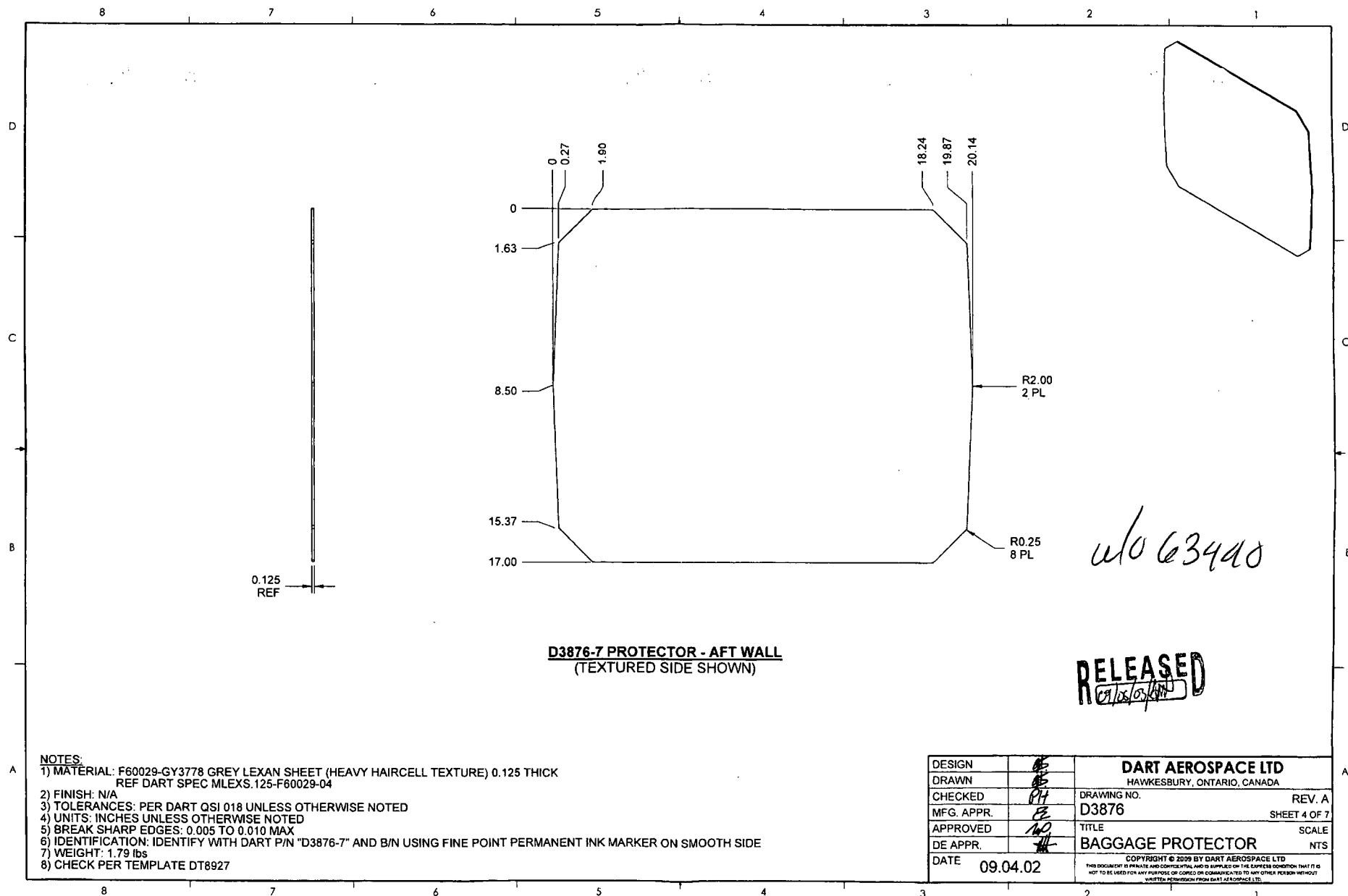
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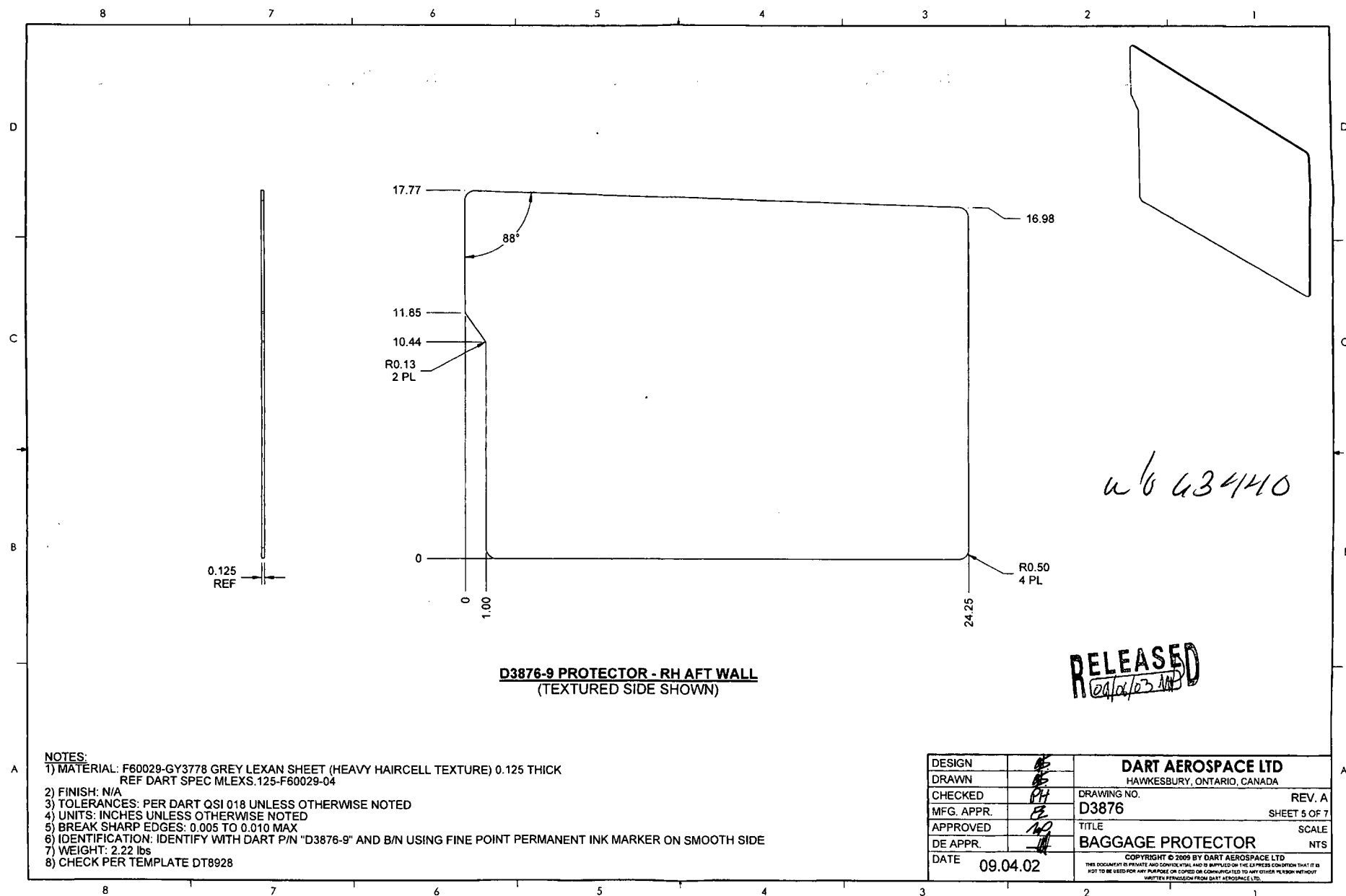
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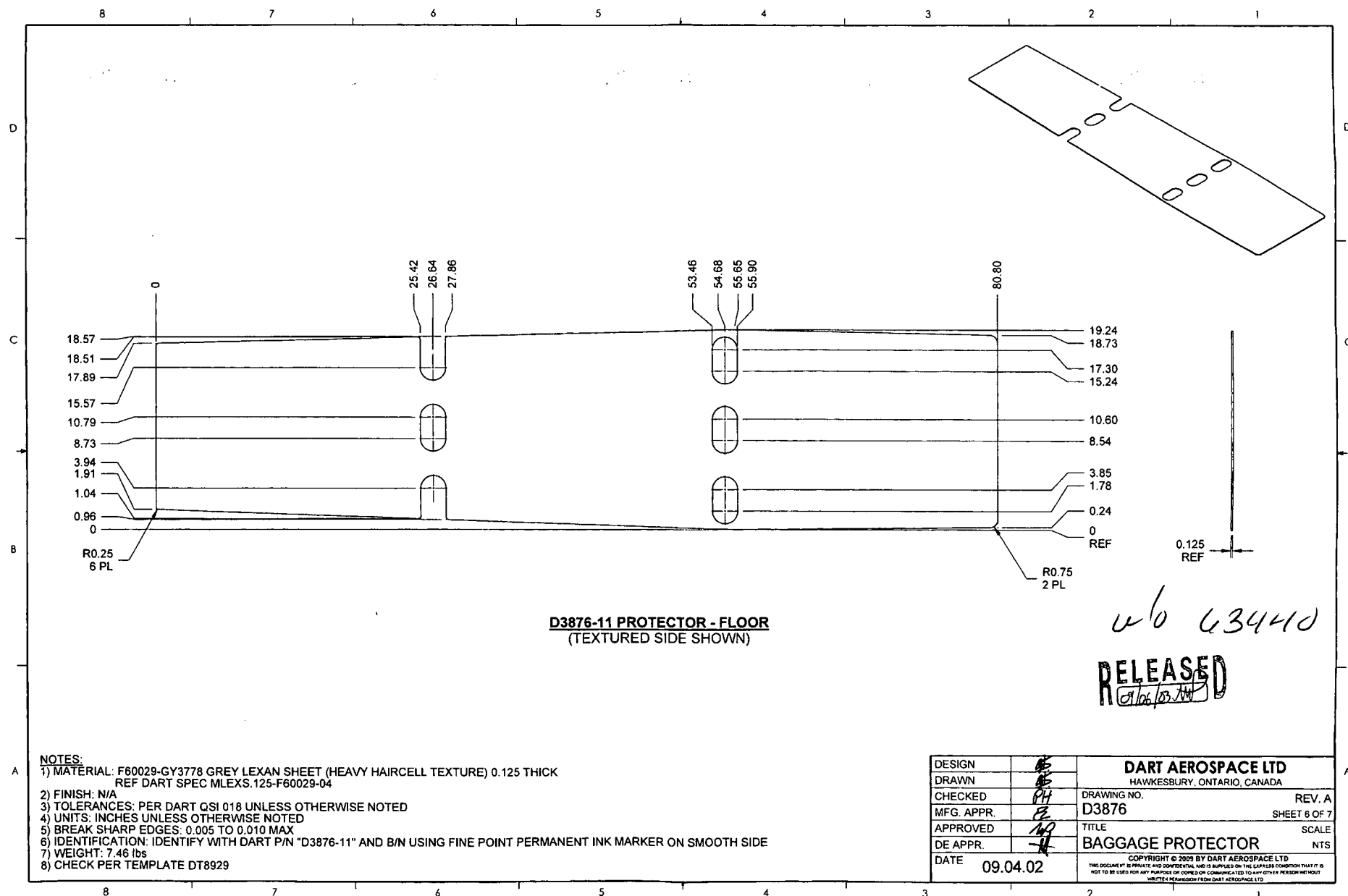
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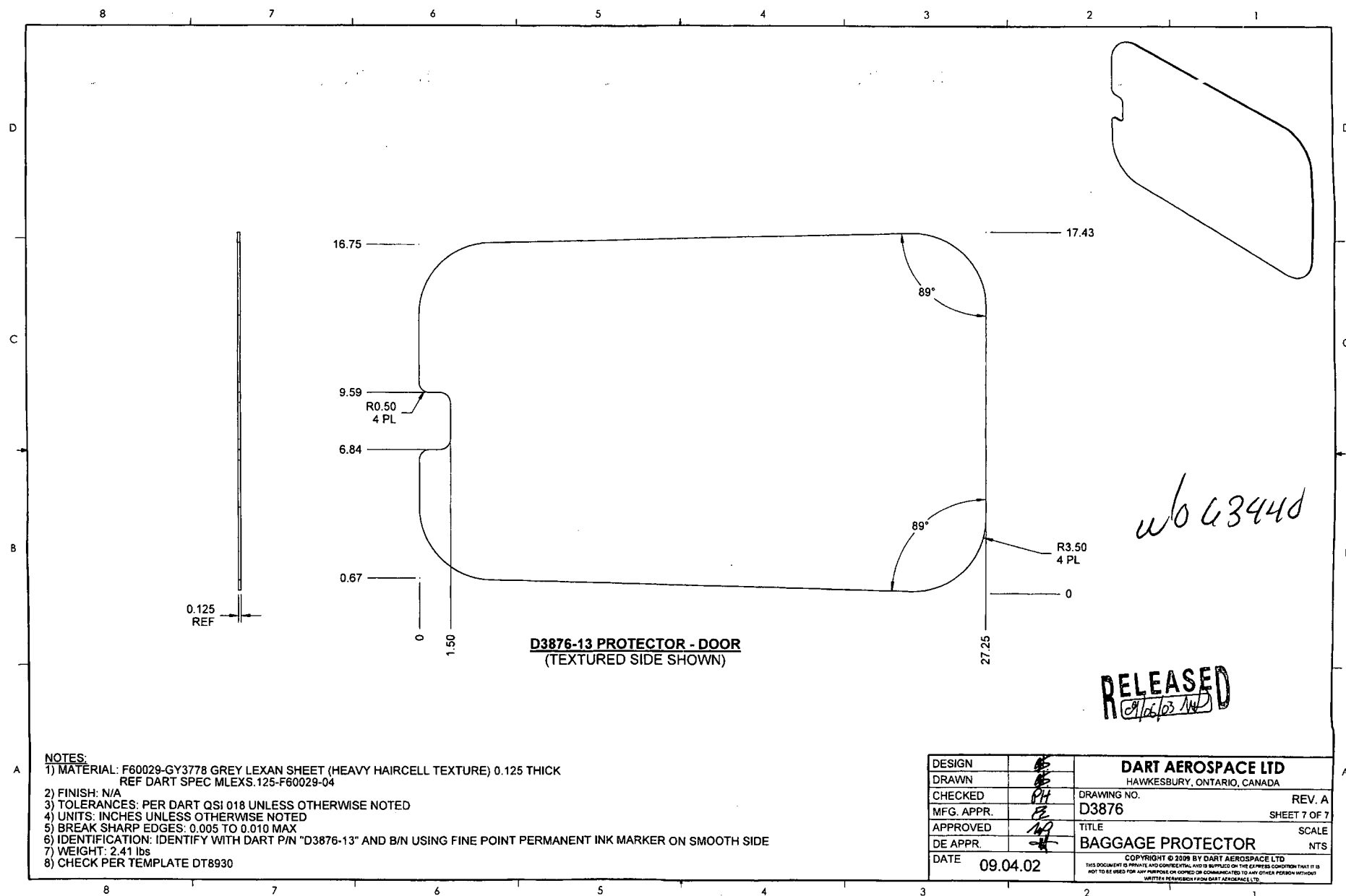
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